

Tuff Cuff™ Technology

Solving leakage at the
Glove-Gown Interface



Maine-Lee
technology group, LLC





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The problem of problem leakage

Problem Leakage at the Glove-Gown Interface has been identified by Surgeons/ HCP and CDC/NIOSH as a **major weakness** in surgical gowns



Surgeons and HCP (Health Care Providers) have **acknowledged and published** the ongoing problem of fluid leaks at the glove-gown interface

The number of articles published on this issue **have grown significantly** from the period 1995 – 2009 vs 2009 – 2023

of Publications Glove-Gown Interface



CDC/NIOSH - starting in 2015 - have published multiple articles to establish methodology and results studying the issue



CDC/NIOSH are striving to have recommendations to the FDA to update the existing guidance and specifications for surgical gowns by Q2 2027



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“Protective clothing challenge - leaving no body unprotected”

RUN BY  **NIOSH**
National Institute for Occupational Safety and Health

377 participants

WITH JUDGES FROM



3rd place won by MLTG

SEPTEMBER 2022

- ✓ MLTG was invited by the CDC to participate in the challenge
- ✓ Tuff Cuff finished 3rd out of 377 participants
- ✓ MLTG was the only non-medical teaching hospital or medical entity that placed in the top 5 winners

MLTG's solution



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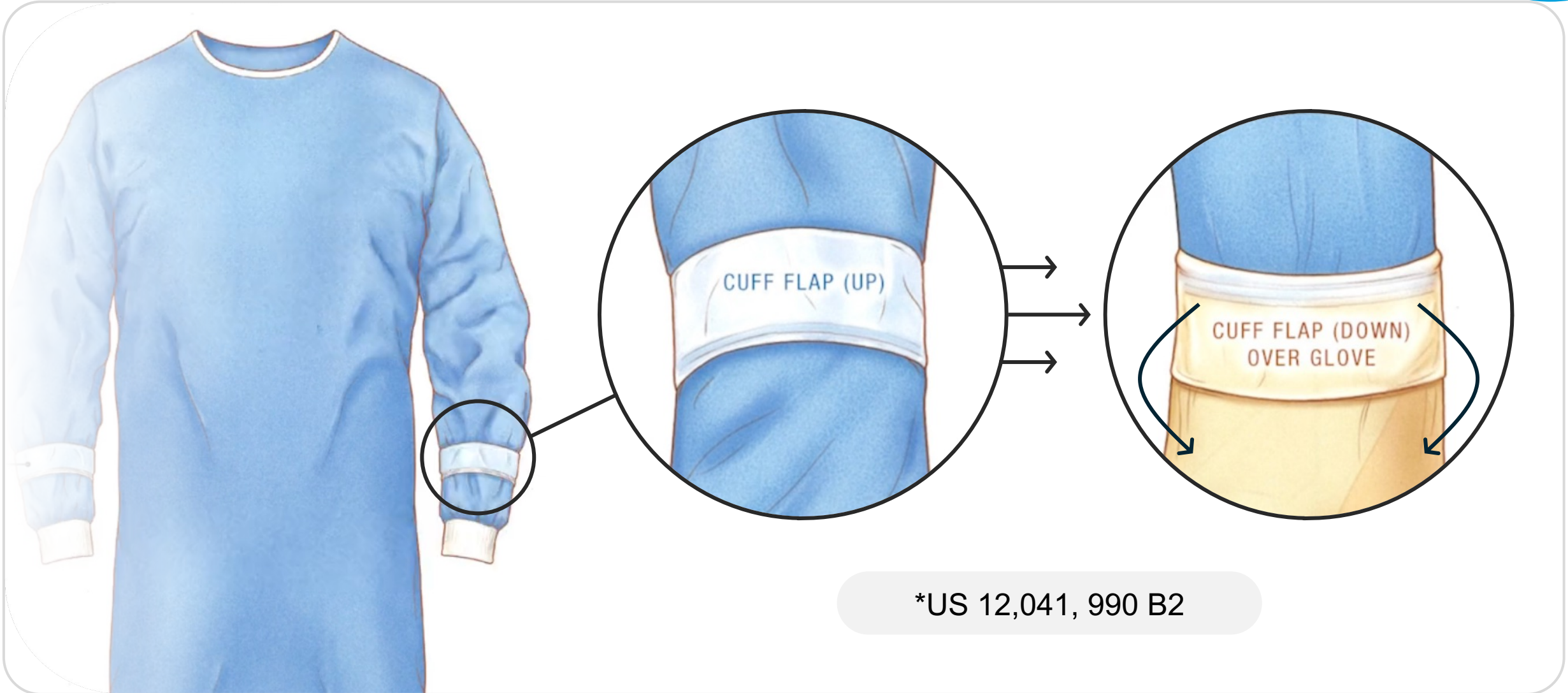
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MLTG's patented* Tuff Cuff™ prevents leakage by creating tortuous paths for fluids

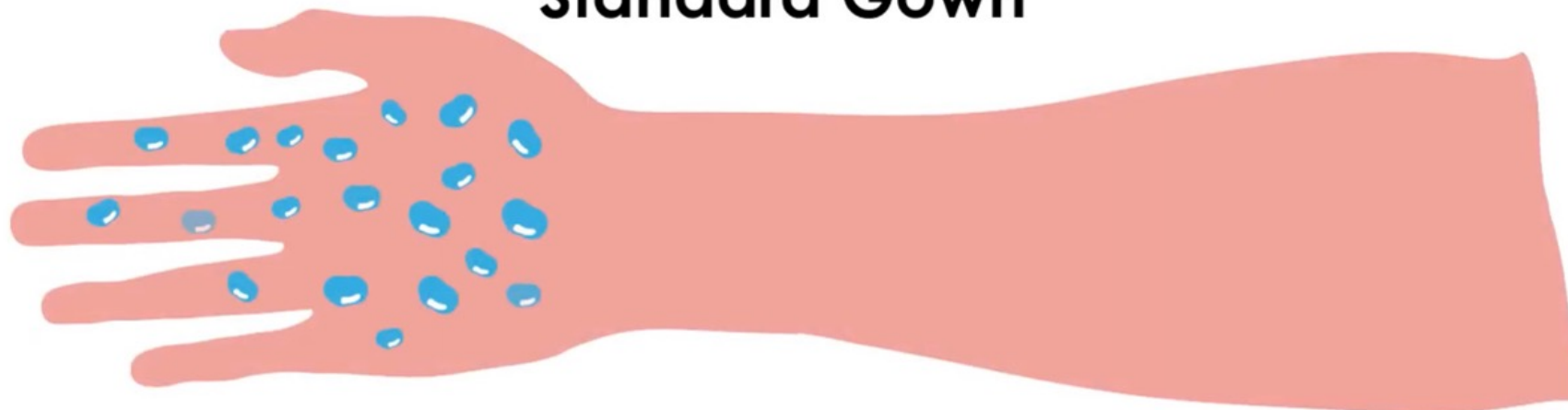


*US 12,041, 990 B2

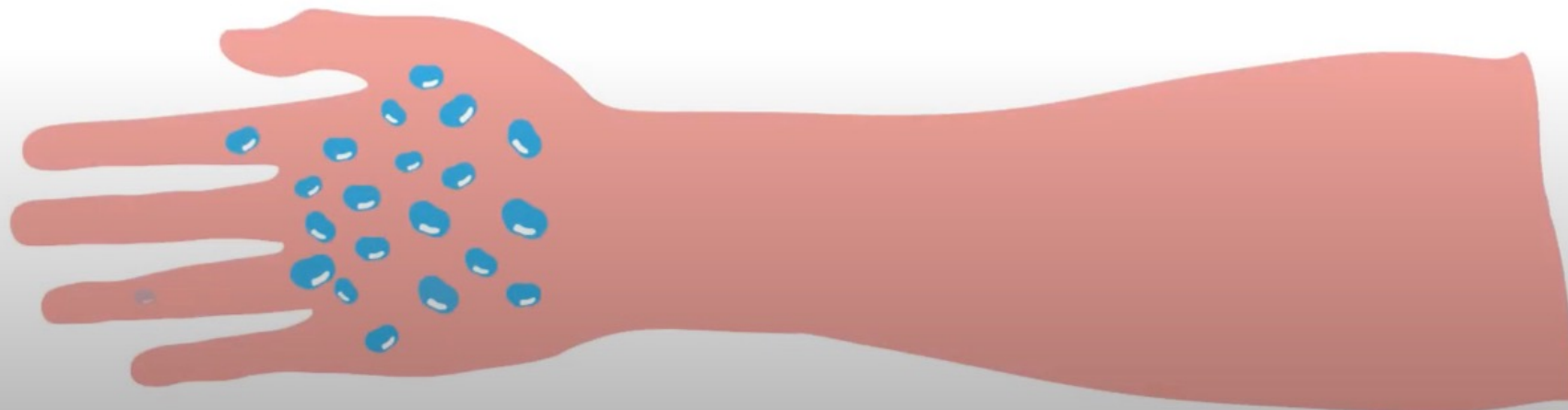


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Standard Gown



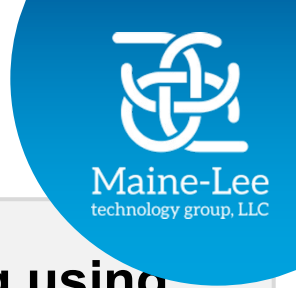
Maine-Lee Tuff Cuff™ Solution Also Protect The Patients



Click here to play video:

<https://www.youtube.com/watch?v=Q4JheLJqggA&t=12s>

Seeing is believing



Click here to play video:
<https://youtu.be/dw2DJp2Twc>

**Independent Lab Testing using
CDC/NIOSH Methodology w/Human
Arm (Donn, Dunk and Doff)**

Leakage Glove/Gown Interface, g

**Control
Predicate
Gown w/o
Tuff Cuff™**

**Predicate
Gown w/
Tuff Cuff™**

! Leakage

✓ No leakage

4.8,g

0,g

Maine-Lee, Vartest Laboratories, and
CDC/NIOSH Collaborating on Improved
Laboratory Testing



Methods to manufacturing

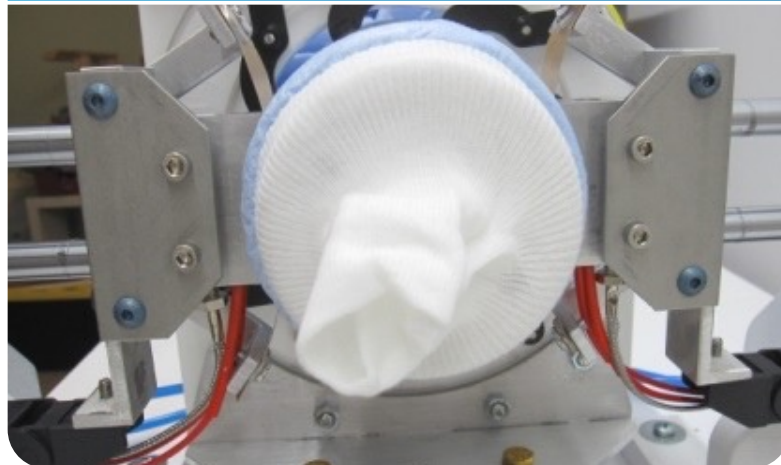
Current Gown Processes

Use automated methods of cutting the body and sleeves; however, the assembly processes still rely on **slow and manual based sewing processes** to assemble the cuffs, collars, and sleeves to the body



Tuff Cuff™ assembly module

MLTG has developed the patent pending* Tuff Cuff™ assembly module that can be used with a buyers premade sleeve or in a **semi-automated** process that makes the sleeve

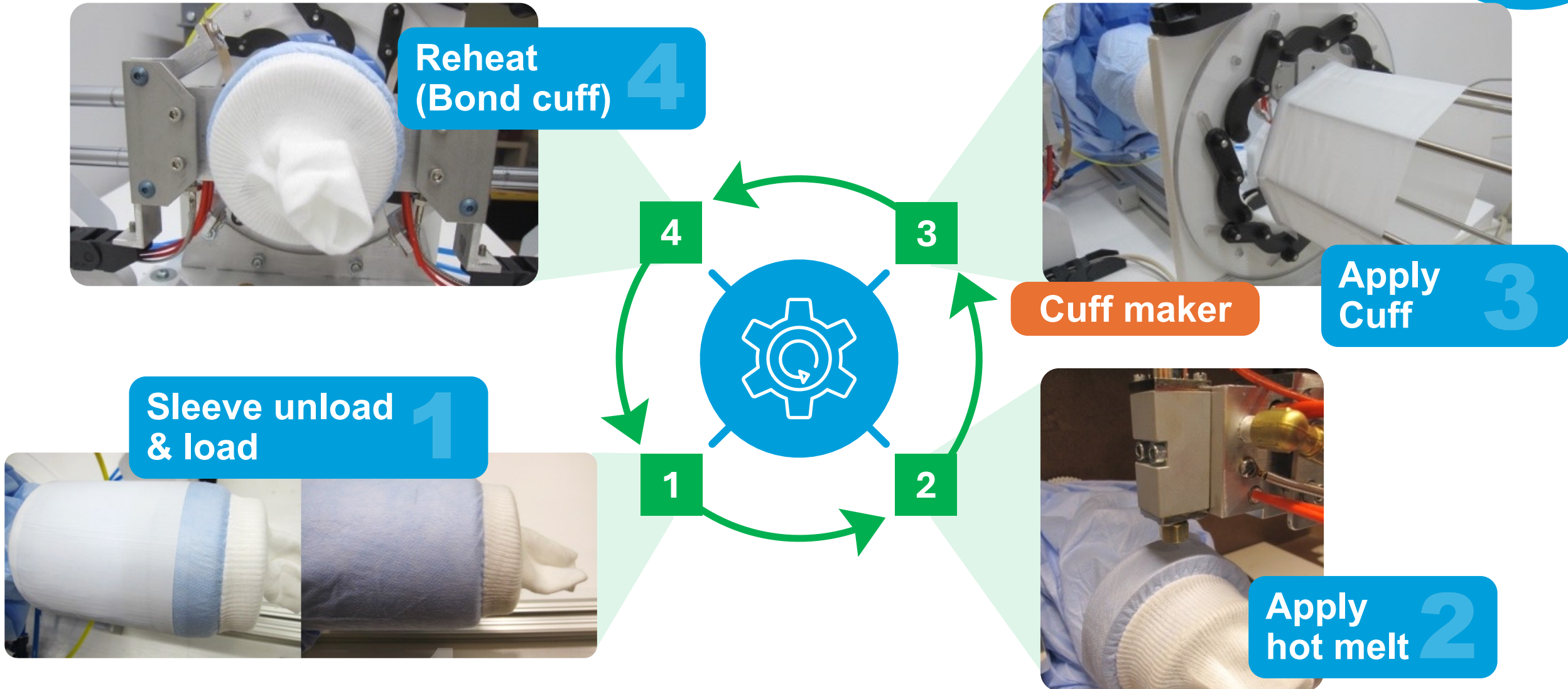


Continuous motion

The MLTG process and choice of cuff materials are **ready for the newly developed continuous motion higher speed machines** recently being used for **manufacturing** gowns developed by equipment manufacturer such as Curt G. Joa Inc.

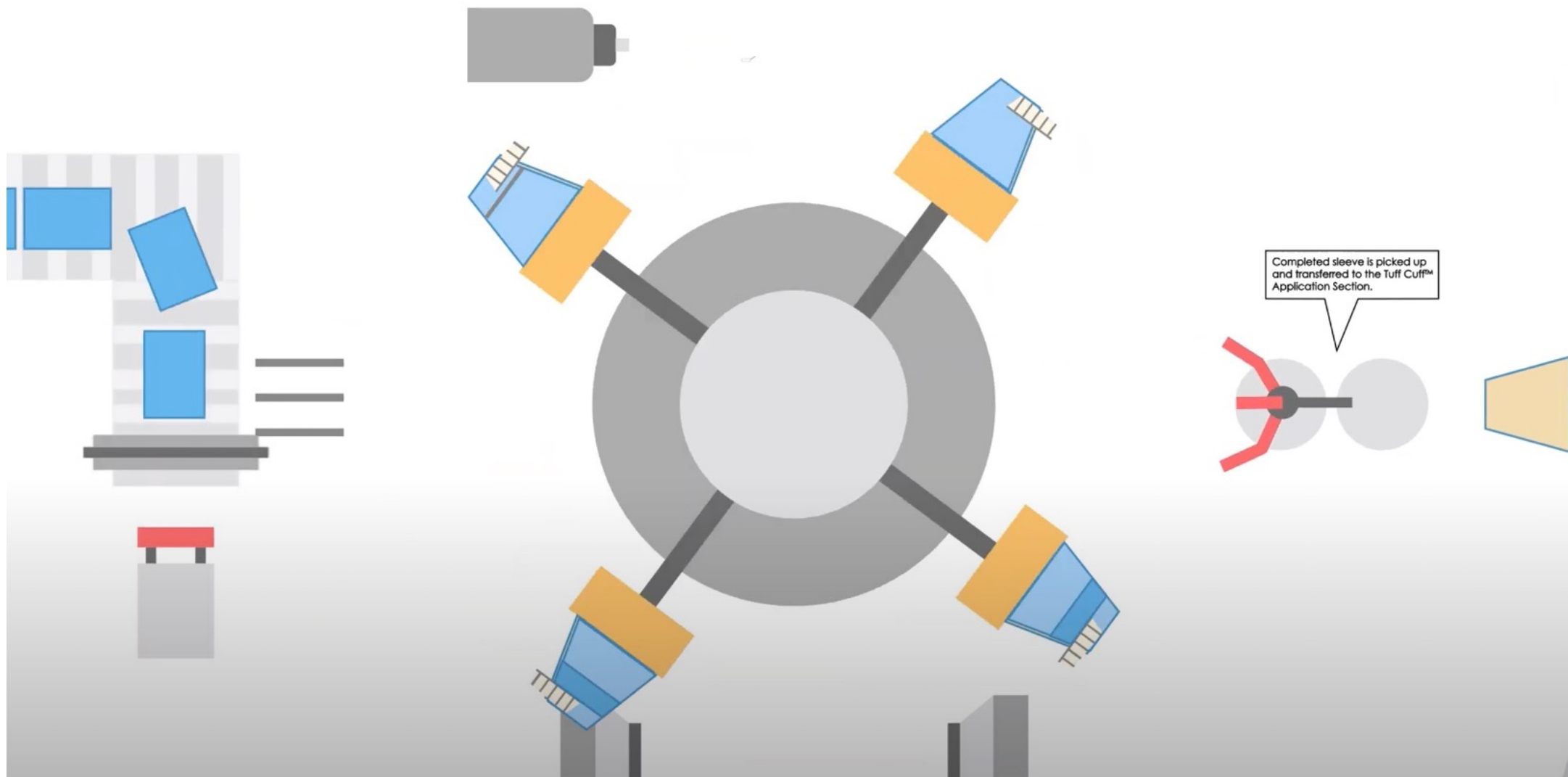


Tuff Cuff™ assembly modules have been built and are being used to manufacture gowns today for 510k





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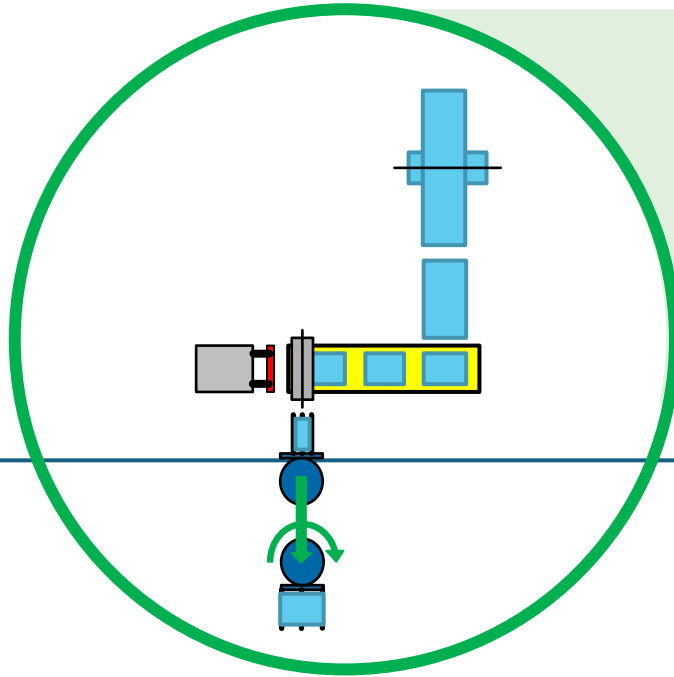
Click here to play video:

<https://www.youtube.com/watch?v=2GU-4Tdzy4>



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Tuff Cuff™ Integration into Curt G. JOA high-speed gown machines would require a minor upgrade to add the cuff making step



Making the Tuff Cuff™ by either forming the ring and adding to the sleeve or placing the material flat prior to forming the sleeve



Commerical Gown Making Line

For additional details contact

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Estimated Cost of Making Assembled Sleeve US vs China

	Materials	Labor	Depreciation	\$/Gown
Current Gown Sleeves China*	\$0.76	\$0.24	\$0	\$1
MLTG-Gown Sleeves** US	\$0.75	\$0.42	\$0.02	\$1.19
MLTG-Gown Sleeves** China	\$0.74	\$0.18	\$0.02	\$0.94
MLTG-Gown High Speed US**	\$0.75	\$0.12	\$0.04	\$0.91

MLTG Gown and Assembly Process deployed in the US is still slightly above the cost to Import; however, the same process in China is a significant savings over gowns

MLTG Gown and Assembly For the first time has a process on high speed is now competitive and possibly savings over current Chinese made gowns automated gown making lines is competitive and possibly a savings vs. current China costs

*Current Gown = Knit Cuff | MLTG-Gown = thumbhole/No Knit Cuff** | X Works

Strong IP estate with Trademarks and Utility Patents



	Filing date	Issued
Tuff Cuff™ Common Law Trademark	● Aug 26, 2020	● Jul 23, 2024
US 12,041, 990 B2 Continuation in Part to PCT/US2020/048052	● Aug 26, 2020	● Jul 23, 2024
U.S. Patent Application No.: 18/760,702 Continuation of US 12, 041, 990	● Jul 01, 2024	○ TBD
U.S. Patent Application No.:18/762,518 Split into 3 Divisional Applications	● Jul 2, 2024	○ TBD
PCT International Application No. PCT/US24/36430	● Jul 1, 2024	○ TBD





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Market size and facts

Current 2023 Total Gown
(surgical gowns + isolation
gowns) market is

\$8 billion

**90%
Imports**

(80% from China)

Surgical gown only market U.S. and Canada

\$1.0bn

2020

\$2.8bn spike
during covid

\$1.6 bn

2024 Projected

8% est. growth per year
due to increased demand
for surgical procedures
and the need to replenish
inventory levels.

Double these estimates for the global market

Regulatory status



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Filed Pre-Submission 510K to the FDA to review

- | | | |
|---|---|---|
| 1 | Classification | FDA agreed with the predicates proposed. De Novo application is not required |
| 2 | Testing plan and matrixes - FDA proposed expansion of testing | FDA proposed expansion of testing |
| 3 | Performance claims and support | FDA agreed with label claims language of “improved glove-gown interface leakage protection” but required additional parameters be included in the laboratory claims support testing |

MLTG agreed to follow up with protocol.
Currently on schedule to be submitted in December 2024



Upon completion of the 510k will allow IP buyer of the technology to use the MLTG 510k to start sale in the US or use the 510k as a predicate to fast track additions/ changes if needed





Key development milestones

**1st Patent
Approved
Issued**

July 23, 2024



**510K Sterilization
Validation, Testing &
510K Submission**

Mar 2025



**1st Patent
Continuation
Filed**

TBD



**510K Gown
Production
Completion**

Oct 2024



510K Approval

Jun 2025



2nd Patent Filed

July 2nd

(Split into 3 Divisionals)



Maine-Lee Tuff Cuff™ checks all the boxes for a company purchase opportunity



Proven performance superiority



Cost of goods parity or lower than industry benchmarks



Solicited and recognized as a solution by the CDC, NIOSH, and NASA NTL



Sizable market



Proven method of making



510k submission in progress



IP protection



Aligned with potential new FDA regulations for Glove-Gown interface requirements



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